

Fortification of the *Sechium edule* (Jacq.) Sw. chayote biological matrix with *Lactobacillus casei* and flavored with *Passiflora edulis* L. passion fruit

Francisco Fernei Obando-Mejia, Clara María Mejía-Doria & Alba Lucia Duque-Cifuentes

Grupo de Investigación Agroindustria de Frutas Tropicales, Programa de Química, Universidad del Quindío, Armenia, Colombia
ffobandom@uqvirtual.edu.co, cmmejia@uniquindio.edu.co, albdunque@uniquindio.edu.co

Received: November 19th, 2018. Received in revised form: August 21st, 2019. Accepted: September 18th, 2019

Abstract

Probiotics are lactic acid bacteria that improve microbial balance. The objective of this research was to fortify the chayote matrix with *Lactobacillus casei* and flavor it with passion fruit. Porosity was determined and vacuum impregnation was applied to chayote geometries with passion fruit formulations; the chayote samples were characterized physicochemically. Fortification was performed with *Lactobacillus casei* with 10^9 CFU/mL and the viability of the microorganisms was evaluated. The results showed similar porosity values in parallelepipeds and sheets (0.995 ± 0.003 and 0.991 ± 0.005 , respectively); while °Brix (9.9 ± 0.12 and 10.2 ± 0.12) and pH (6.03 ± 0.01 and 6.06 ± 0.01) were higher in sheets; titratable acidity (0.301 ± 0.012 and 0.258 ± 0.012) was higher in parallelepipeds, showing greater viability after 20 days of storage with values above 10^6 CFU/g and greater sensory acceptance. The 75:25 pulp:water formulation and the parallelepiped geometry had the most suitable conditions to incorporate the probiotic.

Keywords: geometry; vacuum impregnation; formulation; viability; sensory.

Enriquecimiento de la matriz biológica cidra *Sechium edule* (Jacq.) Sw. con *Lactobacillus casei* y saborizada con maracuyá *Passiflora edulis* L.

Resumen

Los probióticos son bacterias ácido-lácticas que mejoran el equilibrio microbiano. El objetivo de esta investigación fue enriquecer la matriz cidra con *Lactobacillus casei* y saborizarla con maracuyá. Se determinó la porosidad y se realizó impregnación a vacío a geometrías de cidra con formulaciones de maracuyá; las muestras de cidra se caracterizaron fisicoquímicamente. Se realizó el enriquecimiento con *Lactobacillus casei* con 10^9 UFC/mL y se evaluó la viabilidad de los microorganismos. Los resultados mostraron valores similares de porosidad en paralelepípedos y láminas ($0,995 \pm 0,003$ y $0,991 \pm 0,005$, respectivamente); mientras que los °Brix ($9,9 \pm 0,12$ y $10,2 \pm 0,12$) y el pH ($6,03 \pm 0,01$ y $6,06 \pm 0,01$) fueron mayores en láminas; la acidez titulable ($0,301 \pm 0,012$ y $0,258 \pm 0,012$) fue mayor en paralelepípedos, presentaron mayor viabilidad después de 20 días de almacenamiento con valores superiores a 10^6 UFC/g y mayor aceptación sensorial. La formulación 75:25 pulpa:agua y la geometría en paralelepípedos presentaron las condiciones más adecuadas para la incorporación del probiótico.

Palabras clave: geometría; impregnación al vacío; formulación; viabilidad; sensorial.

1. Introduction

Fruits and vegetables are characterized for having essential

nutrients and a large variety of phytochemical compounds, like vitamins and dietary fiber, which play a decisive role in the proper functioning of the organism. Their high consumption

How to cite: Obando-Mejia, F.F., Mejía-Doria, C.M. and Duque-Cifuentes, A.L. Fortification of the *Sechium edule* (Jacq.) Sw. chayote biological matrix with *Lactobacillus casei* and Flavored with *Passiflora edulis* L. passion fruit. DYNA, 87(212), pp. 236-243, January - March, 2020.

reduces the risk of chronic diseases. Preventing chronic noncommunicable diseases (CNDs) has become the focus of interest both from public health and from research and technology [1], and it thus that functional foods emerge.

Functional foods have been defined as a new range of processed foods containing biologically active compounds and which upon being included in human diets, offer health benefits or desired physiological effects beyond those provided by basic nutrition [2,3]; representing scientific progress in the field of food science and technology.

Probiotics are functional foods available for consumers in a growing variety of foods, especially non-dairy. All food matrices have unique characteristics that can support the viability of probiotics or become harmful to them. In food applications, the factors that must be kept in mind are the raw materials and additives, the process in itself, the final product, and its properties, storage conditions, and self-life [4].

Numerous studies have been conducted in recent years due to the growing interest in certain fruits and vegetables with high antioxidant power, seeking to potentiate its consumption given its positive effect in the prevention of certain chronic diseases, like some types of cancer, cardiovascular diseases, and neurodegenerative diseases, among others [5].

The *Sechium edule* chayote is a vegetable of Central American origin that grows in almost any climate and at elevations up to 2000 masl. It is cultivated in traditional manner in many regions of the world, and most intensively and with commercial purposes in Costa Rica, Guatemala, the Dominican Republic, and Mexico [6]. It is estimated that chayote contains approximately 6.42 g of reducing sugars, 1.56 g of starch and 16.42 g of cellulose in 100 g in dry base, which is why it has been used as raw material to obtain ethanol [7]. It contains phytosterols [8], antioxidants [9], vitamin C [10], dietary fiber [11,12], calcium, potassium, besides carbohydrates, proteins, and essential amino acids, which are quite beneficial to health. Although chayote can be used in integral and multiple form, in Colombia there is low human consumption of this product, with poor commercialization, lacking a defined utility for this vegetable; it is occasionally used as food complement for chickens and pigs [12]. The most common use at all levels is as table vegetable or for the elaboration of some industrialized foods, principally in Mexico and Costa Rica. Its physical structure and its characteristics of flavor, aroma, and color permit adding bioactive compounds, like microorganisms, making it a product with functional properties, pleasant and novel for consumers.

Yellow passion fruit, *Passiflora edulis*, originates from the Amazonian Trapeze, especially from Brazil, being the biggest global producer. The fruit is characterized by its intense flavor and high acidity, reasons why it is used as base for the preparation of industrialized beverages [13,14]. Passion fruit is rich in minerals, like calcium, iron, and phosphorus. It contains vitamins A, B, and C fundamentally and high amounts of niacin [15]. Its composition has revealed serotonin, a potent neurotransmitter, which necessary for the good state of the nervous system and whose deficiency is responsible for pathologies, like depression, certain types of obesity, obsessive

behaviors, insomnia, and migraines. Its low fat content makes it quite adequate for weight-loss diets. As well as the other parts of the plant, it has tranquilizing and detoxifying properties, not only due to its vitamin C and niacin contents, but also because of its high content of vitamin A, which becomes beta-carotene and riboflavin. All these elements can grant it anti-cancer properties [16].

The objective of this research was to fortify the *S. edule* (Jacq.) Sw chayote biological matrix with *Lactobacillus casei* and flavor it with *P. edulis* L. passion fruit.

2. Materials and methods

2.1. Selection of the plant material

The *Sechium edule* (Jacq.) Sw. chayote was collected from a home orchard, located in the municipality of La Tebaida, department of Quindío, at 1200 masl, with a mean temperature of 23 °C and 85% humidity. The *P. edulis* L. passion fruit in fourth maturation stage was acquired in a local market from the city of Armenia [17]. The chayote and the passion fruit were selected with similar characteristics of color, texture, weight and without apparent mechanical damage, the *Lactobacillus casei* ATCC 393 was acquired from the supplier Thermo Scientific.

2.2. Preparation of the plant material

The chayote and passion fruit were washed with 500 ppm sodium hypochlorite disinfectant solution, according to the minimum requirements of the Codex Alimentarius for fresh fruits and vegetables [18]. The chayote was peeled and portioned into different geometries: cubes (1 cc), sheets (0.5 x 12 mm), and parallelepipeds (0.5 x 0.5 mm x 4.0 cm). The passion fruit was blended and filtered to remove seeds.

2.3. Preparation of the passion fruit formulations

Three passion fruit formulations were prepared at 25 °Brix (1,7,5) with the following proportions starting with the direct blending of the fruit without water, removing the seeds through filtering: Formulation 1: 100% pulp v/v; Formulation 7: 75% pulp/25% water v/v; and Formulation 5: 50% pulp/50% water v/v. The pieces of chayote (cubes, sheets, and parallelepipeds) were washed at vacuum impregnation with 5-min pulses, during 30 min in the three passion fruit formulations.

2.4. Physicochemical characterization of the chayote and passion fruit

The parameters of total soluble solids (°Brix) were evaluated using a THERMO table refractometer, scale from 0 to 85 °Brix, following the AOAC 932.12 method [19], water activity (a_w) in an AQUALAB dew-point hygrometer (model AQUA3TE) with 0.001 sensitivity and temperature range from 20 to 25 °C, according to the AOAC 978.18 norm [19], humidity (X_w) through the AOAC 934.06 method [19], pH through the potentiometric method, with glass electrode,

according to AOAC 981.12 method, titratable acidity expressed as percentage of malic acid through the AOAC 942.15 method [19]; color was determined by using a Minolta, CR 10. spectrophotometer, with D 65 illuminant and 10° standard observer; reflection spectra of the samples were used to determine the CIE-L*a*b* coordinates and the pitch (hab*) and saturation (Cab*) polar coordinates [20], content of Mg, Na, Ca, and K was determined according to the AOAC 985.35 method [19], using a flame spectrophotometer (Thermo Electron Corporation S4AA Spectrometer), phosphorus was determined by using the AOAC 995.11 method [19] by using a UV-vis spectrophotometer (Thermo Scientific evolution 20). Analysis of the mechanical properties of the portions of chayote impregnated with *Lactobacillus casei* and flavored with passion fruit was conducted with a texture meter (Stable Micro Systems, Texture Analyzer model.

2.5. Determination of real porosity (ϵ)

The chayote's capacity to retain solutes (porosity) was determined in the three geometries, cubes, sheets, and parallelepipeds, through eq. 1.

$$\epsilon = \frac{\rho_{real} - \rho_{apparent}}{\rho_{real}} \quad (1)$$

Where: ρ_{real} = real density
 $\rho_{apparent}$ = apparent density

Bearing in mind the results, it was established that parallelepipeds and formulation 7 of passion fruit: 75% pulp - 25% water were the most adequate conditions to elaborate fortified foods.

2.6. Elaboration of a food product based on chayote Fortified with probiotics and flavored with passion fruit formulations

2.6.1. Obtaining the mother strain from the commercial lyophilized of *Lactobacillus casei*

The *Lactobacillus casei* strain was reactivated through rehydration in MRS broth, incubated at 37 °C during 48 h in microaerophilic. The activated strain was incorporated onto ceramic spheres (CRIOBANK) according to manufacturer's instructions to have a first-pass bacterial stock of the bacteria. A CRIOBANK was seeded for every 50 mL of MRS broth for 24 - 36 h at 37 °C in microaerophilic.

2.6.2. Inoculation of *Lactobacillus casei* in the passion fruit formulation

The MRS broth was taken with the microorganism grown; it was centrifuged and washed with a phosphate buffer solution at pH 7.0 and sodium chloride 0.09% p/v and inoculated in the passion fruit formulation until obtaining a concentration of 3×10^9 microorganisms per mL, compared with tube number 1 from the Mac Farland scale.

2.6.3. Vacuum impregnation (VI)

The pieces of chayote (parallelepipeds) impregnated with the passion fruit formulation fortified with probiotics were subjected to VI process taking place in a chamber coupled to a vacuum pump, which provided negative pressure of -20 mmHg. The chayote samples were submerged in the 75%:25% formulation. Three vacuum pulses were applied, 5 min each, with 5 min of interspersed rest; thereafter, they were physicochemically characterized in fresh state, incubated and dried for 48 h at 35 °C until constant weight. After this time, the samples underwent microbiological characterization.

2.7. Viability evaluation of *Lactobacillus casei* in finished food

This was carried out via standard plate count technique, using MRS medium. Viability counts were performed of the *Lactobacillus casei* at 0, 8, 15, and 20 days to determine the time the microorganism remains viable.

2.8. Physicochemical and microbiological characterization of the finished food

The physicochemical characterization of the finished product was conducted similar to the parameters described in numeral 2.4. The finished food was characterized microbiologically in the parameters: total coliform count according to [21], mold and yeast count according to the ISO 7954 norm [22].

2.9. Sensory analysis - Acceptance test

Acceptability of the food was determined with an untrained panel, constituted by 24 evaluators [23-25]. Each panelist was provided an informed consent, which explained the activities they had to conduct and the product they had to analyze. A control sample was also evaluated, corresponding to dry chayote without impregnating. The parameters evaluated included color, aroma, texture, and flavor. A numerical evaluation test was used, which identified first the characteristic to be measured and successive degrees were set from "best" to "worst" in relation to quality. The evaluation used a scale from -2, -1, 0, 1 and 2; where zero was the pattern or control defined as the chayote without impregnating, -2 and +2 determined the characteristics farther from the pattern or control and the answers were registered on a form designed and adequate for said purpose. With the tabulation of the data, the mean score of the sample was determined in each parameter [25].

2.10. Statistical analysis

The study of the significance of the different effects and of their possible interactions was carried out through multifactor and simple analysis of variance (ANOVA) using the Tukey method (HSD) as multiple comparison method,

with a significance level (α) of 0.05, with the Statgraphics Centurion XV statistical package (version 15.2.05).

3. Results and discussion

3.1. Physicochemical characterization of chayote and passion fruit

Table 1 presents the physicochemical characterization of chayote and passion fruit in fresh state.

As noted in Table 1, data of pH of 7.80 ± 0.01 , humidity percentage of 93.530 ± 0.256 , and water activity of 0.987 ± 0.002 are similar to those reported by [25], in the study on the impregnation of pieces of chayote with blackberry solutions, reporting values of 6.67 ± 0.107 , $94.23\% \pm 0.076$, and 0.992 ± 0.0023 , respectively. These results were high, which is not favorable for postharvest management of chayote, given the increased possibility of microbial growth and, hence, accelerates its decomposition.

The soluble solids obtained were of 4.6 ± 0.2 , similar to those determined by [26], in the formulation of a chayote-based beverage fortified with calcium and flavored with lulo, which were of 5.0 ± 0.060 and the acidity percentage referred to malic acid present in chayote was 0.054 ± 0.000 , lower values between $0.039\% - 0.041\%$ were obtained, which evaluated the quality of the chayote fruit during postharvest; indicating that this may be due to the differences of the agro-ecological conditions of the crop used for the analyses.

For passion fruit, the pH value of 4.38 ± 0.01 was higher than that reported by [27] of 3.5; soluble solids of 5.73 ± 0.06 were lower than those reported by [27] of 16.0; titratable acidity of 8.976 ± 0.074 was higher than that reported by [28] of 2.2, humidity of 85.361 ± 0.02 and ash content of 4.65 ± 0.3 were higher than those reported by [29] of 82.1 and 0.5, respectively. The color parameters differ from those reported

Table 1. Physicochemical characterization of the raw materials.

Parameter	Chayote (Value \pm SD)	Passion fruit (Value \pm SD)
Hydrogen potential (pH hb)	7.80 \pm 0.01	4.38 \pm 0.01
Soluble solids ($^{\circ}$ Brix hb)	4.6 \pm 0.2	5.73 \pm 0.06
Water activity (a_w hb)	0.987 \pm 0.002	0.970 \pm 0.004
Titratable acidity (% hb)	0.054 \pm 0.000	8.976 \pm 0.074
Humidity (% hb)	93.530 \pm 0.256	85.361 \pm 0.02
Ashes (% db)	6.27 \pm 0.15	4.65 \pm 0.3
Phosphorus (P g/100 g)	2.54 \pm 0.85	19.31 \pm 0.4
Texture (N)	22.364 \pm 1.389	-
Color hb	L*	58.5 \pm 1.1
	a*	-3.2 \pm 0.2
	b*	14.5 \pm 0.8
Minerals (ppm db)	Ca	103.60 \pm 0.00
	Mg	49.10 \pm 0.00
	Na	57.85 \pm 0.00
	K	1293.55 \pm 0.00

n = 3; \pm SD = Standard deviation; hb = humid base; db = dry base
Source: The Authors.

Table 2. Physicochemical characterization of the passion fruit formulations 1 (100% pulp), 7 (75% pulp: 25% water), 5 (50% pulp: 50% water)

Parameter	1 (Value \pm SD)	7 (Value \pm SD)	5 (Value \pm SD)	
Hydrogen potential (pH hb)	4.35 \pm 0.06	4.40 \pm 0.02	4.48 \pm 0.02	
Soluble solids ($^{\circ}$ Brix hb)	9.7 \pm 1.9	7.2 \pm 1.3	5.4 \pm 0.4	
Water activity (a_w hb)	0.969 \pm 0.002	0.968 \pm 0.005	0.902 \pm 0.120	
Titratable acidity (% hb)	8.976 \pm 0.074	6.314 \pm 1.243	3.307 \pm 0.074	
Viscosity (Cp)	163.17 \pm 0.61	63.90 \pm 0.72	25.43 \pm 0.81	
Humidity (% hb)	78.904 \pm 0.030	77.187 \pm 0.040	74.220 \pm 0.020	
Ashes (% db)	2.93 \pm 0.01	5.05 \pm 0.12	1.11 \pm 0.30	
Phosphorus (P g/100 g)		6.20 \pm 0.01	9.62 \pm 0.02	
	L	33.4 \pm 0.2	33.2 \pm 0.1	33.0 \pm 0.1
	A	9.8 \pm 0.3	6.9 \pm 0.4	2.6 \pm 0.3
Color hb	B	8.4 \pm 0.1	8.3 \pm 0.1	7.1 \pm 0.2
	Ca	123.98 \pm 0.00	162.34 \pm 0.00	25.43 \pm 0.00
	Mg	38.11 \pm 0.00	30.63 \pm 0.00	14.09 \pm 0.00
Minerals (ppm db)	Na	15.54 \pm 0.00	8.41 \pm 0.00	17.80 \pm 0.00
	K	437.81 \pm 0.00	366.20 \pm 0.00	210.06 \pm 0.00

n = 3; \pm SD = Standard deviation; hb = humid base; db = dry base
Source: The Authors.

by [29]. This may be due to the state of maturation of the passion fruit and the crop conditions and postharvest management.

The minerals evaluated in the chayote report higher values for Ca: 103.60 ± 0.00 , Mg: 49.10 ± 0.00 , Na: 57.85 ± 0.00 , and K: 1293.55 ± 0.00 compared with those obtained by [29] in chayote samples to study the physicochemical characterization of chayote geometries vacuum impregnated with passion fruit, whose results were Ca: 19.0, Mg: 9.8, Na: 5.2, and K: 131.0; these variations may be due to the characteristics of the soil, the environment in which the vegetable is cultivated, and the state of development employed.

Table 2 presents the physicochemical characterization of the passion fruit formulations.

As seen in Table 2, pH increases in formulations with lower pulp content due to the addition of water that influences on this parameter. Soluble solids, humidity, acidity percentage, and viscosity diminish with the addition of water, which solubilizes them and diminishes their concentration. Water activity is high, which would permit the development of the microorganism. Mineral content is adequate for its incorporation in the chayote matrix.

3.2. Determination of the porosity of chayote (S. edule) in the different geometries

Porosity of the chayote vegetable matrix was evaluated in isotonic sucrose solution to determine its variation in function of the form. Real porosity was evaluated because it represents the volume of spaces of the matrix that can be occupied by mobile fluids, and given that vacuum impregnation is conducted, exchange of fluids takes place in this process; Fig. 1 shows its behavior.

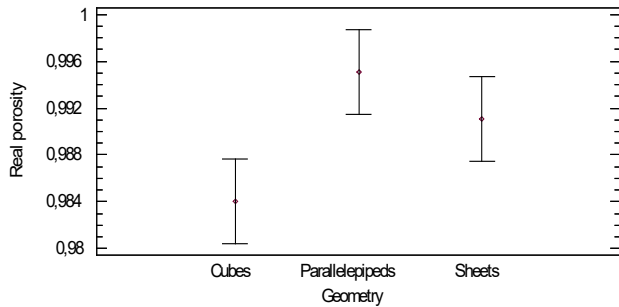


Figure 1. Real porosity of the chayote evaluated in different geometries. Source: The Authors.

As shown in Fig. 1, significant difference exists regarding the geometry, with $p = 0.0050$, demonstrating a statistically significant effect on the real porosity. Parallelepipeds had the highest value (0.995 ± 0.003), higher than that reported by [30] for blackberry with a value of 0.036 and [31] in mango fortified with a value of 0.088. Between parallelepipeds and sheets there is no statistically significant difference, as well as between sheets and cubes. Between parallelepipeds and cubes there is statistically significant difference. This is possibly due to the greater surface exposed in the sheets and the parallelepipeds.

3.3. Physicochemical characterization de las passion fruit formulations

Fig. 2 shows the variables of °Brix, pH, percentage of titratable acidity, and color (b* parameter) evaluated in the different formulations and geometries carried out.

As observed in Fig. 2a, formulation 7 had a higher concentration of soluble solids (°Brix) 9.87 ± 0.11 , followed by formulation 1, with which it has no statistically significant difference, while between formulation 7 and 5 there is statistically significant difference with $p = 0.0024$. In Fig. 2b, the sheets and parallelepipeds geometries have no statistically significant difference, while the cubes show statistically significant difference with respect to the other two geometries with $p = 0.0000$.

Fig. 2c presents the pH values of the formulations and the geometries, where formulation 1 had the lowest pH of 5.86 ± 0.01 with respect to formulations 7 and 5, with $p = 0.0000$. In Fig. 2d, parallelepipeds show the lowest pH value of 6.02 ± 0.01 , with no significant statistical difference with the sheets, while cubes with the parallelepipeds and the sheets did have a statistically significant difference with $p = 0.0002$.

As shown in Fig. 2e, the highest percentage of titratable acidity corresponds to formulation 1 (0.358 ± 0.012), followed by formulation 7 (0.301 ± 0.012), and in which there is a statistically significant difference with $p = 0.0000$. In Fig. 2f, the highest value of the percentage of titratable acidity was shown by parallelepipeds (0.315 ± 0.012) and sheets (0.301 ± 0.012) with $p = 0.0075$.

Fig. 2g and 2h show color with respect to the b* parameter for the formulations and geometries, respectively.

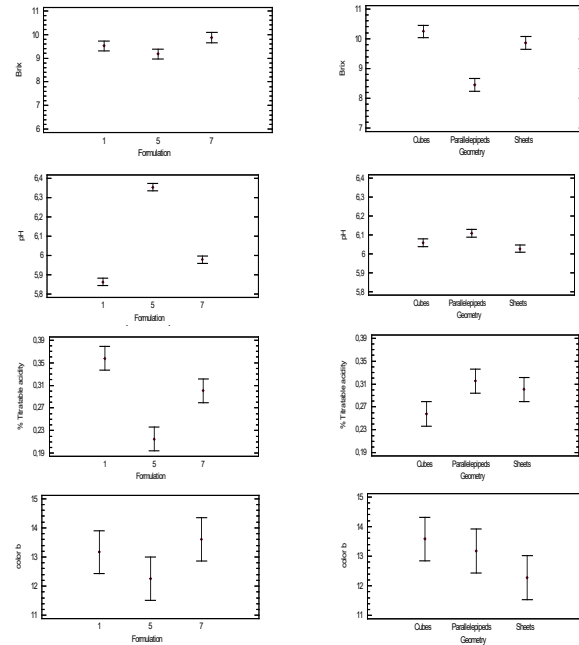


Figure 2. Parameters evaluated in different formulations and geometries. a and b: °Brix; c and d: pH; e and f: % acidity; g and h: b* parameter. Source: The Authors.

Formulation 7 had the highest value of 13.6 ± 0.4 , indicating a higher tendency toward yellow color, followed by formulations 1 and 5. Between the formulations there was no statistically significant difference with $p = 0.0857$. The geometries had no statistically significant difference, given that they yield a value of $p = 0.1001$; however, it is evidenced that the parallelepipeds have a softer yellow color than the other two geometries.

Bearing in mind the statistical analyses performed, it was decided to work with formulation 7 and the parallelepiped and sheet geometries to evaluate the viability of the microorganism.

3.4. Viability of the lactobacillus casei in parallelepipeds and sheets of chayote (S. edule)

The viability of *Lactobacillus casei* was evaluated in fresh state (day zero) and on days 8, 15, and 20 in dry state after thermal treatment at 35 °C.

Fig. 3 illustrates the viability of *Lactobacillus casei* in the geometries according to the day of impregnation, after the thermal treatment and subsequent storage in polyethylene bags at room temperature (25 ± 2 °C).

As shown in Fig. 3, on day 0, the population of the microorganism is statistically the same for both geometries above 9 logarithmic units. On day 8, a small statistical difference exists among the geometries, given that for the parallelepipeds there is a higher amount (8.301 logarithmic units) with respect to the sheets (8.15 logarithmic units). On day 15, the difference increases, the parallelepipeds had a population of 8.0 logarithmic units, while the sheets had 6.7 logarithmic units. By day 20, the parallelepipeds showed a

viability of 6.0 logarithmic units, and the sheets showed no population of microorganisms. Statistically significant difference exists among populations of *Lactobacillus casei* with $p = 0.0000$.

The viability diminishes according to the drying and storage time in three logarithmic units for parallelepipeds (9-6), being a behavior similar to that reported by [32] in blackberry matrices. The parallelepiped geometry, in general, had higher values in the viability count with respect to the sheets geometry due to higher bioavailability of sugars for the microorganism's growth [33,34]. According to the results obtained, the final product is chayote in parallelepiped geometry flavored with passion fruit and fortified with *Lactobacillus casei*.

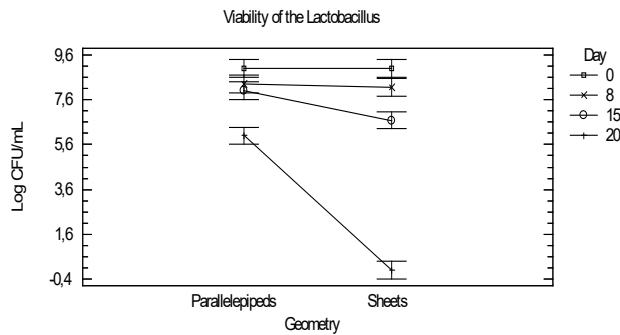


Figure 3. Viability of the *Lactobacillus casei* in chayote sheets and parallelepipeds.
Source: The Authors.

Table 3.
Physicochemical characterization of the final product.
 $n = 3$; \pm SD = standard deviation; hb = humid base; db = dry base

Parameter	Final product (Value \pm SD)	
Hydrogen potential (pH db)	5.30 \pm 0.08	
Soluble solids ($^{\circ}$ Brix db)	11.2 \pm 0.00	
Water activity (a_w db)	0.385 \pm 0.003	
Titrateable acidity (% db)	0.432 \pm 0.033	
Humidity (% db)	87.470 \pm 0.387	
Ashes (% db)	4.474 \pm 0.337	
Texture (N)	32.086 \pm 0.065	
Phosphorus (g/100 g)	8.08 \pm 0.79	
Color db	L	50.8 \pm 0.96
	a*	-3.1 \pm 0.35
	b*	17.9 \pm 0.56
	Ca	63.44 \pm 0.00
Minerals db (mg/100g)	Mg	67.3 \pm 0.01
	Na	25.31 \pm 0.00
	K	437.81 \pm 0.00

Source: The Authors.

Table 4.
Microbiological characterization of the final product.

Parameter	Parallelepipeds	Reference value
Total coliforms (MPN/g)	NP	< 100
Molds (CFU/g)	85	< 1.000
Yeasts (CFU/g)	40	< 1.000

$n = 4$; MPN = most probable number; CFU = colony forming units; NP= no presence.

Source: The Authors.

3.5. Physicochemical and microbiological characterization of the final product

Tables 3 and 4 show the results of the physicochemical and microbiological characterization of the parallelepipeds impregnated with formulation 7 at 25 $^{\circ}$ Brix and fortified with *Lactobacillus casei* as final product.

As noted in Table 3, pH (3.0 \pm 0.08) is lower than that found in the matrix without impregnating, while titrateable acidity (0.432 \pm 0.033) is higher, evidencing transfer of organic acids from the impregnation solution to the chayote. Soluble solids (11.2 \pm 0.00), texture (32.086 \pm 0.065), phosphorus content (8.08 \pm 0.79), and the b* color parameter increase, while water activity (0.385 \pm 0.003), humidity (87.470 \pm 0.387), and percentage of ashes (4.474 \pm 0.337) diminish with respect to the matrix without impregnating.

Table 4 shows that the final product had 0 MPN/g for total coliforms, and 40 CFU/g in the seeding for yeasts and 85 CFU/g molds. According to resolution 2155 of 2012, the final food is within the permissible limits for dry or dehydrated vegetables, which is of 10³ CFU/g, indicating that the product obtained complies with the norm established.

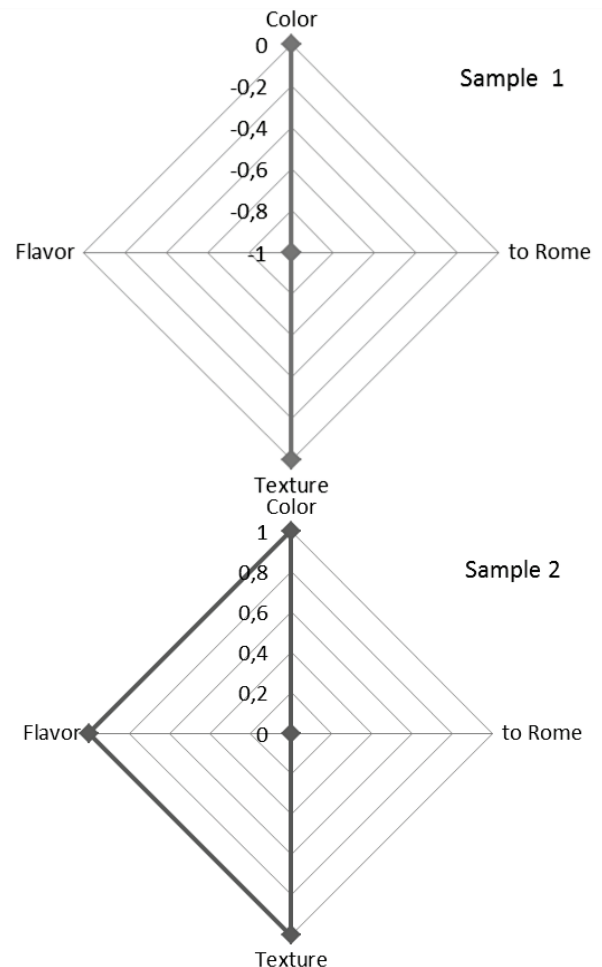


Figure 4. Radial diagrams of the organoleptic parameters; a. sample 1: dry chayote, b. sample 2: final product.

Source: The Authors.

3.6. Sensory analysis

The product selected was evaluated for attributes of aroma, color, flavor, and texture, as shown in Fig. 4; which took as sample 1 the dry chayote without impregnating and the final product as sample 2.

Sample 2 had higher values (1 = better) compared with sample 1 (0 = indifferent) regarding the attributes of texture and color. Attributes of flavor, texture, and color were evaluated as better in sample 2, while aroma remains indifferent. These results indicated that flavor, color, and texture were determinant for the selection of the sample impregnated with formulation 7 of passion fruit, due to the modification of the vegetable matrix. Regarding color, it is a subjective phenomenon of interpretation dependent on the observer; however, the passion fruit formulation provided a change of color to chayote in the final product, given that the pigments present in it, especially β -carotene, which gives a color tending to yellow, which made it more pleasant for the panelists. Finally, the whole sensory experience produced in the mouth is defined by the flavor, which depends on the interaction of the senses of taste and smell, in addition to the combination with other sensory attributes, like texture and color; hence, the results of the attributes mentioned provided that flavor was also a pleasant parameter, when acquiring characteristic flavors of passion fruit that made it different from white.

4. Conclusions

- The capacity to retain solutes of chayote determined that the geometry influences on the porosity, which permitted electing the parallelepiped and sheet geometries.
- The geometry and formulation with the best conditions for the incorporation of *Lactobacillus casei* were formulation 7 (75% pulp/25% water) and the parallelepiped geometry, due to its lower pH, higher content of soluble solids and high acidity percentage.
- The parallelepiped geometry impregnated with formulation 7 of passion fruit had higher viability (CFU/mL) of *Lactobacillus casei* during storage time, used to elaborate the final product, with sensory attributes of color, flavor, and texture accepted by the panelists.

References

- [1] Organización Mundial de la Salud. Guía práctica de la organización mundial de gastroenterología: probióticos y prebióticos. Guías Mundiales de la WGO probióticos y prebióticos, [en línea]. 2011, 29 P. Disponible en: <http://www.worldgastroenterology.org/UserFiles/file/guidelines/probiotics-and-prebiotics-spanish-2017.pdf>.
- [2] Dentali, S., Regulation of functional foods and dietary supplements. *Food Technology*, 56, pp. 89-94, 2002.
- [3] Küster-Boluda, I. and Vidal-Capilla, I., Consumer attitudes in the election of functional foods. *Spanish Journal of Marketing -ESIC*, 21(S1), pp. 65-79, 2017. DOI: 10.1016/j.sjme.2017.05.002.
- [4] Saarela, M.H. *Functional Foods (Second Edition)*. Probiotic functional foods A volume in Woodhead Publishing Series in Food Science, Technology and Nutrition, pp. 425-448, 2011. DOI: 10.1533/9780857092557.3.425.
- [5] Morillas-Ruiz, J.M. y Delgado-Alarcón, J.M., Análisis nutricional de alimentos vegetales con diferentes orígenes: evaluación de capacidad antioxidante y compuestos fenólicos totales. *Nutrición Clínica y Dietética Hospitalaria*, 32, pp. 8-20, 2012.
- [6] Reyes-Hernández, E.C., Estudio del chayote (*Sechium edule* (Jacq.) Sw.). Monografía de Grado, Facultad de Ciencias Biológicas y Agropecuarias, Córdoba, Universidad Veracruzana, Veracruz, México, 2012, pp. 2-6.
- [7] Jaramillo, J., Pianda, P., Padilla-Sanabria L. y Mejía-Doria, C.M., Obtención de etanol a partir de sólidos solubles de *Sechium edule*, empleando *Saccharomyces cerevisiae* para la fermentación, *Revista de Investigaciones Universidad del Quindío*, 22, pp. 136-140, 2011.
- [8] Moreno-Valladares, A., *Sechium edule* (Jacq.) Sw. y los fitoesteroles como agentes antihiperlipidémicos y antihipertensivos. *Waxapa*, 2(3), pp. 15-26, 2010.
- [9] Ordoñez, A., Gómez, J.D., Vattuone, M.A. and Isla, M. L., Antioxidant activities of *Sechium edule* (Jacq.) Swartz extracts. *Food Chemistry*, 97(3), pp. 452-458, 2006. DOI: 10.1016/j.foodchem.2005.05.024.
- [10] Cadena, J., Soto, M., Arévalo, M., Avendaño, C., Aguirre, J. y Ruiz, L., Caracterización bioquímica de variedades domesticadas de chayote *Sechium edule* (Jacq.) Sw. comparadas con parientes silvestres. *Revista Chapingo. Serie Horticultura*, 17(2), pp. 45-55, 2011. DOI: 10.5154/r.rchsh.2011.17.044.
- [11] Obando, F., Mejía, C. y Duque, A., Determinación de la fibra dietaria extraída de la cidra *Sechium edule* (Jacq.) Sw. *Revista Facultad Nacional de Agronomía*, 67(2), pp. 937-939, 2014.
- [12] Obando Mejía, F.F., Extracción y caracterización de la fibra dietaria obtenida a partir de la corteza y pulpa de la cidra *Sechium edule* (Jacq.) Sw. Tesis pregrado, Facultad de Ciencias Básicas y Tecnologías, Universidad del Quindío, Armenia, Colombia, 2015, 86 P.
- [13] Ocampo, J. y Coppens d'Eeckenbrugge, G., Recursos genéticos de las Passifloraceae cultivadas en Colombia. El cultivo, poscosecha y comercialización de las pasifloráceas en Colombia: maracuyá, granadilla, gulupa, y curuba, en: *Seminario Nacional de Pasifloráceas*. Sociedad Colombiana de Ciencias Hortícolas, 2009, 345 P.
- [14] Ocampo, J., Coppens d'Eeckenbrugge, G. y Jaramillo, N., Caracterización agro-morfológica del Maracuyá amarillo (*P. edulis* f. *flavicarpa* Degener) y la Gulupa (*P. edulis* f. *edulis* Sims). El cultivo, poscosecha y comercialización de las pasifloráceas en Colombia: maracuyá, granadilla, gulupa, y curuba, en: *Seminario Nacional de Pasifloráceas*, Sociedad Colombiana de Ciencias Hortícolas, 2009, 345 P.
- [15] López-Martínez, L., Estrategia de mercadotecnia para el desarrollo del maracuyá (*Passiflora edulis*) en México. Tesis de Lic., Universidad Autónoma Agraria Antonio Narro, Buonavista, Saltillo, México, 2009, 88 P.
- [16] Alonso, J.R., Tratado de fitomedicina, bases clínicas y farmacológica, Argentina, ISIS Eds. [en línea]. 1998. [consultado: octubre 18 de 2017]. Disponible en: <http://www.escuelaavicina.com.ar/pdf/maracuyaalternativa-fitomedicamento.pdf>.
- [17] Duque, A., Giraldo, G., Padilla, L. y Mejía-Doria C., Impregnación de fruta con probiótico. En: VIII Congreso Nacional de Estudiantes de Química. Ponencia, Colombia, 2007.
- [18] FAO. Alimentarius, Codex. Código de prácticas de higiene para las frutas y hortalizas frescas CAC/RCP 53. 2003, 162 P.
- [19] AOAC. INTERNATIONAL. Normas AOAC 934.06; 981.12; 978.18; 932.12; 942.15; 995.11; 985.35. USA, 1978.
- [20] Chen, E.S. and Ramaswamy, H., Color and texture change kinetics in ripening bananas. *LWT - Food Science and Technology*, 35(5), pp. 415-419, 2002. DOI: 10.1006/fstl.2001.0875.
- [21] Padilla-Sanabria, L., Manual de laboratorio de microbiología. Programa de Química. Universidad del Quindío, 2006, 21 P.
- [22] ISO. Norma ISO 7954. Organización Internacional de Normalización. Recuento de mohos y levaduras en alimentos. 1987, 14 pp.
- [23] Ruiz-Ramírez, J.L., Textura de músculos de cerdo y de jamón curado con distinto nivel de cloruro de sodio, pH y contenido de agua, Tesis Dr., Universidad Autónoma de Barcelona, España, [en línea]. 2005, 218 P. Available at: <http://www.tdx.cat/bitstream/handle/10803/5658/jlrr1de1.pdf;jsessionid=D537944FEE0E6828ABD4DA>

- E3EDC340AC?sequence=1
- [24] NTC. Norma NTC 3501. Análisis sensorial. Vocabulario. Norma técnica colombiana. ICONTEC, Bogotá, Colombia, 2012.
- [25] Gutiérrez, G., Duque, A. y Mejía, C., Impregnación de trozos de cidra *Sechium edule* con soluciones de mora *Rubus glaucus*. Agronomía Colombiana, [en línea]. 34 (1 Supl.), pp. S598-S601, 2016. Disponible en: <http://iicta.bogota.unal.edu.co/wpcontent/uploads/2017/02/598C113.pdf>
- [26] Morales, V. y Guzmán, C., Formulación de una bebida a base de cidra (*Sechium edule* (Jacq.) Swartz) enriquecida con calcio y saborizada con lulo (*Solanum quitoense* var. Castilla). Tesis de pregrado, Facultad de Ciencias y Tecnologías, Universidad del Quindío, Armenia, Colombia, 2016, 88 P.
- [27] De la Cruz, J., Vargas, O.M., Del Ángel, O. y García, H., Estudio de las características sensoriales, fisicoquímicas y fisiológicas en fresco y durante el almacenamiento refrigerado de maracuyá amarillo (*Passiflora edulis* Sims var. Flavicarpa. Degener), para tres cultivares de Veracruz de mango (Tommy Atkins) con calcio mediante impregnación a vacío. Revista Chilena de Nutrición, 39(2), pp. 181-190, 2012. DOI: 10.4067/S0717-75182012000200007.
- [28] Jiménez-Thorrens, A.M., Estudio de los cambios físicos y químicos de la gulupa (*Passiflora edulis* Sims fo. *edulis*) durante la maduración. Tesis MSc., Departamento de Química, Facultad de Ciencias, Universidad Nacional de Colombia, Bogotá, Colombia, 2010, 83 P.
- [29] Mejía, C., Duque, A., García, L., Giraldo, Y. y Padilla, L., Caracterización fisicoquímica de geometrías de cidra (*Sechium edule* (Jacq.) Sw.) impregnadas a vacío con maracuyá, Agronomía Colombiana 34(1Suppl.), pp. S1211-S1214, 2016. DOI: 10.15446/agron.colomb.v34n1supl.58373
- [30] Rodríguez-Barona, S., Zuluaga-Pava, Y. y Cruz-Ríos, D., Producto potencialmente simbiótico a partir de mora de castilla (*Rubus glaucus*) aplicando impregnación a vacío. Scientia Agropecuaria 3, pp. 273-278, 2012.
- [31] Ostos-A., S.L., Díaz-M., A.C. y Suarez-M., H., Evaluación de diferentes condiciones de proceso en la fortificación. Revista Chilena de Nutrición, 39(2), pp. 181-190, 2012.
- [32] Rodríguez-Barona, S., Giraldo, G.I. y Zuluaga, Y.P., Evaluación de la incorporación de fibra prebiótica sobre la viabilidad de *Lactobacillus casei* impregnado en matrices de mora (*Rubus glaucus*), Información Tecnológica. 26(5), pp. 25-34, 2015. DOI: 10.4067/S0718-07642015000500005.
- [33] Bernal, C., Díaz, C. y Gutiérrez, C., Probióticos y prebióticos en matrices de origen vegetal: avances en el desarrollo de bebidas de frutas. Revista Chilena de Nutrición, 44(4), pp. 383-392, 2017. DOI: 10.4067/S0717-75182017000400383.
- [34] Moreno, J., Elaboración de un alimento funcional en forma de snack a base de cidra *Sechium edule* (Jacq.) Sw, enriquecido con *Lactobacillus casei*. Tesis de pregrado, Facultad de Ciencias Básicas y Tecnologías, Universidad del Quindío, Armenia, Colombia, 2015, 90 P.

F.F. Obando-Mejía, is BSc. in Chemist from the University of Quindío, Armenia, Colombia. COLCIENCIAS young researcher calls 706 of 2015 and 761 of 2016. He is part of the Tropical Fruit Agro-industrial Research Group where he carried out his degree work in the area of foods for the degree of Chemist and two periods as a young researcher.
ORCID: 0000-0003-1831-7316

C.M. Mejía-Doria, is MSc. in Molecular Biology and Biotechnology from the Technological University of Pereira, Colombia, PhD candidate in Engineering-Chemical Engineering from the Universidad Nacional de Colombia, campus Manizales. Professor in the chemistry program in University of Quindío since 2002 in areas of biochemistry and microbiology and researcher since 2001 in foods and microbiology. Member of the Tropical Fruit Agroindustry Research Group as Associate Researcher (I), the group is classified in category A by COLCIENCIAS.
ORCID: 0000-0001-6248-6681

A.L. Duque-Cifuentes, MSc. in Chemistry and Sp. in Postharvest of Perishable Plants, all of them from the Universidad del Quindío, Armenia, Colombia. Professor in the Chemistry Program at University of Quindío

since 1998 in areas of analytic chemistry and general chemistry and researcher since 2000 in foods and analytics. Member of the Tropical Fruit Agroindustry Research Group as Associate Researcher (I), the group is classified in category A by COLCIENCIAS.
ORCID: 0000-0002-2385-8531



UNIVERSIDAD NACIONAL DE COLOMBIA

SEDE MEDELLÍN
FACULTAD DE MINAS

Área Curricular de Ingeniería
Química e Ingeniería de Petróleos

Oferta de Posgrados

Doctorado en Ingeniería - Sistemas Energéticos
Maestría en Ingeniería - Ingeniería Química
Maestría en Ingeniería - Ingeniería de Petróleos

Mayor información:

E-mail: qcaypet_med@unal.edu.co
Teléfono: (57-4) 425 5317